

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO36008 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Total Received Quantity:	117.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$888.24
Total Balance Due Quantity:	0.0000

B I L L O F L A D I N G

No: PEC 41699

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 21Apr17 at 12:42 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC- 41343- 1 Your PO # 36008
STAINLESS STEEL ROUND BAR 17-4 STAINLESS
.750" DIA X 144.0000"

DAS 9-89
Heat Number 264862 Tag No 642074

Quantity 24 FT PCS 2 Wt LBS 37

2) Our Order PEC- 41343- 2 Your PO # 36008
STAINLESS STEEL SHEET 304-2B
.0600 Nom X 48.0000" X 96.0000"

DAS 9-89
Heat Number YU271352 Tag No 642024

Quantity 64.00 SFT PCS 2 Wt LBS 153

3) Our Order PEC- 41343- 3 Your PO # 36008
ALUMINUM FLAT BAR 6061-T6511
1.250" x 4.50" X 144.0000"

DAS 9-89
Heat Number 201700304 Tag No 642075

Quantity 12 FT PCS 1 Wt LBS 80

4) Our Order PEC- 41343- 4 Your PO # 36008
ALUMINUM SQUARE BAR 6061-T6511
2.00" X 144.0000"

DAS 9-89
Heat Number Z00653108 Tag No 642076

Quantity 12 FT PCS 1 Wt LBS 57

5) Our Order PEC- 41343- 5 Your PO # 36008
ALUMINUM SQUARE BAR 6061-T6511
4.50" X 48.0000"

DAS 9-89
Heat Number 201616843 Tag No 642192

Quantity 4 FT PCS 1 Wt LBS 96

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 41699
Ship Date 21Apr17 at 12:42 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TOTAL: Tags 5 PCS 7 LBS 423

Heat Number *** Chemical Analysis ***
201616843
201700304
264862
YU271352
Z00653108

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL 2 SKIDS GW 514 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***POUR VOS BESOINS D'ACIER INOXYDABLE,

Page: 2Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
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SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: (1)
DART AEROSPACE

B I L L O F L A D I N G
No: PEC 41699
Ship Date 21Apr17 at 12:42 From PFW
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Via VIM DELIVERY
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Frt PREPAID
Route 0- 0 Manifest
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Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

=====

B I L L O F L A D I N G
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 3 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART/AEROSPACE

STAINLESS STEEL ROUND BAR 17-4 STAINLESS
.750" DIA X 144.0000"
PART NO.

PO/Rel 36008

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-041699-001

21Apr17

Signed by: 

Pg 1/2

Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number : 0039 (0) 444968211

Cliente / Besteller/Purchaser/Cient:
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Manufactureur/Produit

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI15007177
Lieferungsgepäckung/Info S.L.

Certificato nr: MEST657800/2015/
Prüfung/Test/Essai

Conferma ordine nr: E114006917
Werkzettel/Order Refr.

Marchio di Fabbrica:
Zeichen des Lieferanten/
Trade mark
Sigle de l'usine productrice



Punzone da Collaudatore:
Stempel des Werksachverständigen/
Inspector's stamp/Pointeur du l'assureur

Stato di fornitura: Hot rolled - COND. A Peeled Reeled/Polished
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Ergänzungstyp/Alting process/Mode d'elaboration

Specifiche:
Anforderungen / Requirements / Exigences

VSI 2 630 A
AMS 5643 T S17400 A
ASTM A564 2013 S17400 A

AISI 630
ASME SA564 2013 S17400 A (0)

AMS 2303 F
ASTM A370 2014.

(0) SECTION II P.T.A 2013 EDITION

Qualità: 630
Werkstoff/Grade/Qualité

Marca: V174
Markenbezeichnung
Brand/Marken

Tolleranza: ASTM A484-14a TABLE 7
Tolerance/Allowance/Tolérance

Punzonatura: 630
Kamtschierung/Marking/Markierung

Pos. nr. Pos. n° Item nr. Nr. de poste	Oggetto Bogenstand Produit description Description du produit	Dimensioni - In Abmessungen Dimensions	Lunghezza - In Länge Longueur	Colata Schmelze Matière Coulée	Pezzi Stückzahl Pièces Pièces	Peso - LB Gewicht Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0030	Round	0,7500	146 / 147	264862		1.995	414806100

TEST ALLO STATO DI FORNITURA

Test on delivery condition Prüfung auf Lieferzustand/produkt Test à l'état de fourniture Prueba sobre el material así como entregado

TEST	Provetta/Proveite Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein	Temperatura Temperatur Température	Snervamento Bogenstand/Proveite Liegenschein	Snervamento Bogenstand/Proveite Liegenschein	Resistenza Zugfestigkeit Tensile strength Résistance à traction	Allungamento Bruchdehnung Elongation Bruchdehnung	Strizione Einschnürung Reduction of area Elongation	Resilienza Härte Härte	Durezza Härte Härte
TEST	Provetta/Proveite Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein	°F							
Valori richiesti 1 Anforderungen/Required values valeurs demandées	min max								363
A									340

TEST	min	max
A Delta Ferrite		5,0
A Grain size for ASTM E112		1,0 %
A RATINGS FREQUENCY		8
A RATINGS SEVERITY		1,10
		1,05

Sample cond. H900

Tipo Trattamento	Temperatura	Raffreddamento	Permanenza	Tipo Trattamento	Temperatura	Raffreddamento	Permanenza	Tipo Trattamento	Temperatura	Raffreddamento	Permanenza
Wärmebehandlung	Temperatur	Abkühlung	Haltezeit	Wärmebehandlung	Temperatur	Abkühlung	Haltezeit	Wärmebehandlung	Temperatur	Abkühlung	Haltezeit
Traitement thermique	Température	Refroidissement	Permanence	Traitement thermique	Température	Refroidissement	Permanence	Traitement thermique	Température	Refroidissement	Permanence
Aging	900 °F	AIR	60"								
TEST	Provetta/Proveite Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein	°F	Snervamento Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein	Snervamento Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein Bogenstand/Proveite Liegenschein	Resistenza Zugfestigkeit Tensile strength Résistance à traction	Allungamento Bruchdehnung Elongation Bruchdehnung	Strizione Einschnürung Reduction of area Elongation	Resilienza Härte Härte	Durezza Härte Härte		
			Rp 0,2% k.s.l.		Rm k.s.l.	E 4d %	RA %				HB
	Valori richiesti 1 Anforderungen/Required values valeurs demandées	min max	170	-	190	-	10	40	-	-	388 444
B	12.5	68	L	182	204	18	53				429

Mechanical properties according to ASTM A370.
Delta Ferrite according to AMS 2315.

* L=longitudinal/dings, T=transverse/quer, Q=Transversal/quer

Vicenza, 12/03/15 V00018 IMD: MCEZ	Il collaudatore di stabilimento / der Werksachverständige / Works Inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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Acciaierie Valbruna S.p.A.



**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
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VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/From/Us ne producteur

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI15007177
Lieferantrag/Packing list B.L.

Ordine nr: 406004838 Stock - Canada
Bestell-/Your order/Commande

Certificato nr: MEST657800/2015/
Prüfung/Teil/End

Conferma ordine nr: E114006917
Works-Our Order/Ref nr.

Marchio di Fabbrica:
Zeichen des Herstellers
Trade mark:
Sigla de l'usine productrice



Punzone da Collaudatore:
Stempel des Werkstoffprüfingen
Inspector's stamp/Poinçon de l'essayeur



Stato di fornitura: Hot rolled - COND. A Peeled Reeled/Polished
Lieferzustand/Delivery state/Etat de livraison

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Heating process/Mode d'élaboration

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata /Heat Schmelze/Coulee	min - max 0,070	1,00	1,00	15,00 17,00	0,50	3,00 5,00	3,00 5,00	-	0,040	0,030	0,050	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %	Ta %			
264862	0,031	0,42	0,42	15,23	0,17	3,40	4,53	0,043	0,025	0,001	0,037	0,0001			

Colata /Heat Schmelze/Coulee	min 0,150 max 0,350	6°C 0,350	-	-	-	-	-	-	-	-	-	-	-	-	-
	Nb%+Ta%	Cb(Nb)%													
264862	0,291	0,291													

Ultrasonic volumetric test according to ASTM A388: pass.

Micro and macro etch test: satisfactory.

Produced without class I-II Ozone depleting substances.

Macroetch test per ASTM E340: acceptable.

Furnace calibrated according to AMS-H-6875;A/APRIL 2006

Reduction ratio = 103,2 : 1

Material solution annealed 1904°F for 1 h ,

air cooled to below 90°F.

Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind h. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo antimescolanza: OK
Verwackelungsprüfung: spoonfalsch durchgefohrt
Antimixing testing performed: OK
Controle ant mélange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Besichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks satisfactory
Contrôle visuel et dimensionnel satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination

We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜV and LLOYD'S

Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 12/03/15
VCE008
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstoffverständiger / Works inspector / l'agent d'usine

M. Rizzotto 

Pagina - 2 di 2

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL SHEET 304-2B
.0600 Nom X 48.0000" X 96.0000"
PART NO.

PO/Rel 36008

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-041699-002

21Apr17
Pg 1/1

Signed by:

JS

2017



YIEH UNITED STEEL CORPORATION

No. 600 Xianglong St., Jiaxing Hl., Changshu Dist.,
Kunshan City 20557, Taiwan (R.O.C)

MILL CERTIFICATE

Customer: OLBERT METAL SALES LIMITED

Certificate: 815028A37

Date: JAN 26, 2015

Customer No.: FB0013

Product: COLD ROLLED STAINLESS STEEL SHEET IN COIL
NO. 2B FINISH

Page: 1/1

Order No.: CB1401403

Specification/Steel Grade: DIN EN 10028-7 1.4301/1.4307 C
Surface Finish: No. 2B

Product ID	Chemical Composition (%)										Tensile Test				Hardness Test		Bard Test	
	C	Si	Mn	P	S	Ni	Cr	N	Mo	Cu								
Min.	0.030	1.00	2.00	0.045	0.015	8.00	17.50	0.100										
Max.	0.019	0.44	1.21	0.042	0.008	10.50	19.50	0.100										
41S36999A	0.019	0.44	1.21	0.042	0.008	8.08	18.06	0.036	0.16	0.25	298	340	657	52	85			
41S36998B	0.019	0.44	1.21	0.042	0.008	8.08	18.06	0.036	0.16	0.25	306	348	682	52	85			
41S37000A	0.030	0.52	1.45	0.037	0.005	8.08	18.25	0.036	0.21	0.34	308	348	684	54	85			
41S37000B	0.030	0.52	1.45	0.037	0.005	8.08	18.25	0.036	0.21	0.34	308	348	654	54	85			
Product ID	Heat No.	Dimension										Edge	QTY	Weight	Remarks			
41S36999A	YU75491	1.50 mm * 1219 mm * Coil										C	1	10.256 KG	1 Test Method: 1.1 Heat Analysis: C, S, N by DIN EN ISO 9556:2002, EN 24935:1991. 1.2 Tensile Test: EN ISO 10720:2007, Others by CR10020:2004. 2 MECHANICAL PROPERTIES REFER TO TENSILE TEST, HARDNESS TEST. 3 ALSO CONPLY TO EN10088-2, AISI 304/304L. ASTM A200/A480/A2002, ASME S240/SA480.			
41S36998B	YU75491	1.50 mm * 1219 mm * Coil										C	1	9.458 KG				
41S37000A	YU75492	1.50 mm * 1219 mm * Coil										C	1	10.141 KG				
41S37000B	YU75492	1.50 mm * 1219 mm * Coil										C	1	9.850 KG				
9												Subtotal 39.751 KG						

- We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.
- The material described above has been detected with free irradiation.
- YISCO has established a QMS according to ISO 9001, which is certified by DNV CER(Reg.-no: 0038-2002-140-RO-C-RI-3)
- Inspection and gauge measurement satisfactory
- The report can only be reproduced in full
- This certificate complies to J17019 EN 10204:2005
- The tests including "Tensile Test", "Intergranular Attack" (I.K. TEST) have been accredited by KALAM TESTING CERT 09308-02).

Manager of Quality Assurance Department

F.H. Huang

JA-A-91

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM PLATE BAR 6061-T6511
1.250" x 4.50" x 144.0000"
PART NO.

PO/Rel 36008

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

JS

BL PEC-041699-003

21Apr17
Pg 1/1



Can Do.

Service Center Metals
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



OUR ORDER NUMBER	ITEM
281722	3

BILL TO ThyssenKrupp Materials NA-Concord, ON
SHIP TO ThyssenKrupp Materials NA-Concord, ON
Quantity Certified 961 lbs 12 pcs

MANIFEST NUMBER 319809
CUSTOMER PO PEC-280079
CUSTOMER PART NUMBER MRB1771

DIE NUMBER MRB1771
ALLOY/TEMPER 6061-T6511
DESCRIPTION MQRB 1.250x4.500

DATE OF SHIPMENT 1/17/2017
SALESPERSON D. Schroeder (Canada)

CERTIFICATION ASTM-B221-14 StencilCont
SPECIFICATION AMS-QQA-200/8 Rev-A

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T5.

This product is RoHS-2, REACH, and DEARS compliant.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
	2 201700304	1/14/17	min 50.90 max 51.30	min 46.80 max 47.00	min 13.00 max 14.50
			DAS 9 9-89		

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Others	Melt Source:
01021702	201700304	6061	0.77	0.38	0.30	0.10	0.91	0.09	0.08	0.02	97.35	0.05	0.15		United States of America
01071704	201700304	6061	0.71	0.37	0.32	0.10	0.88	0.10	0.10	0.02	97.40	0.05	0.15		United States of America

SCM products are melted and extruded in the USA

Print Date: 1/17/2017

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 8/2/16

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511
2.00" X 144.0000"
PART NO.

PO/Rel 36008

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-041699-004

21Apr17

Signed by: 

Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEC-282676-3		CUSTOMER PART NUMBER: B17/STK		PRODUCT DESCRIPTION: 2.000 SC SQ BAR	
KAISER ORDER NUMBER: 6029035	LINE ITEM: 003	SHIP DATE: 04/11/2017	KAISER LOT NUMBER: Z00653108	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 2032.000 LB	QUANTITY: 36.000 PCS	B/L NUMBER: 618784	DIAM/DAE/THKNS: 9 9.89	WIDTH: 12.000 FT	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
ZC0653108	0001	0001	54.4	51.2	15.7	RE 94	N/A	N/A
ZC0653108	0001	0002	55.9	52.8	14.3	RE 95	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
107129	.74	.34	.30	.12	.92	.09	.14	.02	.00	.00	.00	.01	.04

Applicable Requirements:

ASTM-B221-14 STENCILED ASME-SB221 2009 SECT II AMS-QQ-A-200/8A UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager



Plant Serial: 00261583

Kaiser Order Number: 6029035

Line Item: 003

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM SQUARE BAR 6061-T6511
4.50" X 48.0000"
PART NO.

PO Rel 36008

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-041699-005

21Apr17
Pg 1/1



Can Do.

Service Center Metals

5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



OUR ORDER NUMBER	ITEM
274068	2

BILL TO
ThyssenKrupp Materials NA-Concord, ON
SHIP TO
ThyssenKrupp Materials NA-Concord, ON
Quantity Certified 1,152 lbs 4 pcs

MANIFEST NUMBER 309168
CUSTOMER PO PEC-278066
CUSTOMER PART NUMBER MSQ0722

DIE NUMBER MSQ0722
ALLOY / TEMPER 6061-T6511
DESCRIPTION MOSQ 4.500 * 034/0

DATE OF SHIPMENT 9/30/2016
SALESPERSON D. Schroeder (Canada)

CERTIFICATION
ASTM-B221-14 StencilCont
SPECIFICATION
AMS-QQA-200/8 Rev-A

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6.
This product is RoHS-2, REACH, and DFARS compliant.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201616843	9/29/16	min 50.40 max 50.40	min 46.20 max 46.20	min 12.55 max 12.55

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Each	Total	Melt Source:
1K160924B	201616843	6061	0.75	0.37	0.32	0.10	0.88	0.10	0.04	0.02	97.41	0.05	0.05	0.15	United States of America
1M160925C	201616843	6061	0.75	0.37	0.32	0.10	0.88	0.10	0.04	0.02	97.42	0.05	0.05	0.15	United States of America

SCM products are melted and extruded in the USA

Print Date: 9/30/2016

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MG617G B4500X4500
 DATE: 17-04-24

PO / BATCH NO.: P036008/M137341

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 4
 QUANTITY INSPECTED: 4
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 4.500"
 THICKNESS RECEIVED: 4.500"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM B 221
CORRECT REF # TO LINK CERT	(Y) N	HT # 201616843
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>MB</u> ^{DAS} DATE: <u>17-04-24</u> ⁹⁻⁸⁹	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6CG1+GB 2.000X2.000

PO / BATCH NO.: PO36008/M137341

DATE: 17-04-24

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 2.000

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: 2.000

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	ASTM B 221 HT # Z CG653/08
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY: CB ^{DAS}
9

SIGNED OFF BY: _____

DATE: 17-04-24 ⁹⁻⁸⁹

DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MC66176B1250X4.500
 DATE: 17-04-24

PO / BATCH NO.: 0036008/M137341

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.250
 THICKNESS RECEIVED: 1.258
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y	N	454m B221
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	N	HT # 201700304
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>OB</u> DAS 9 309 DATE: <u>17-04-24</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M174 RO.750
 DATE: 17-04-24

PO / BATCH NO.: 0036008/M137341

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 24'
 QUANTITY INSPECTED: 24'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .750
 THICKNESS RECEIVED: .749
 SHEET SIZE ORDERED: A1/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	ASTM A564
CORRECT REF # TO LINK CERT	(Y)	N	HT# 264862
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u>	<u>DAS</u> 9 9-89	SIGNED OFF BY: _____
DATE: <u>17-04-24</u>		DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S16 GA
 DATE: 17-04-24

PO / BATCH NO.: 0036008/M137341

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 645sqft
 QUANTITY INSPECTED: 645sqft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .063
 THICKNESS RECEIVED: .058
 SHEET SIZE ORDERED: 4x8
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM A240
CORRECT REF # TO LINK CERT	(Y) N	HT # 90271352
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u> ^{DAS} DATE: <u>17-04-24</u> ⁹⁻⁸⁹	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36008

Purchase Order Date 4/19/2017

PO Print Date 4/19/2017

Page Number 1 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

APR 19 2017

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M174R0.750	17-4 round bar .750	4/24/2017 Yes 4/24/2017		24.00 f	\$7.83	\$187.96
17-4PH/S17400/TYPE 630 SS ROUND BAR PER AMS 5643/ASTM A564 GRAIN MUST BE ALONG LENGTH OF BAR. MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI 9-89							
Line Total:							\$187.96
2	M2024T3S.032	2024-T3 .032 sheet	4/24/2017 Yes 4/24/2017		96.00 sf	\$3.16	\$303.70
MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209							
Line Total:							\$303.70

PO Instructions: QUOTATION: PEC ST-40905

Note:

4/19/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36008**

Purchase Order Date 4/19/2017

PO Print Date 4/19/2017

Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone

Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M304S16GA	304/316 Sheet .063	4/24/2017 Yes 4/24/2017	64.00 sf	\$5.53	\$354.22
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PURCHASE MATERIAL: AIS1 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

DAS
9
9-89

Line Total: \$354.22

4	M6061T6B1.250X04.500	6061-T6 Bar 1.25 X 4.50	4/24/2017 Yes 4/24/2017	12.00 f	\$15.80	\$189.60
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MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

DAS
9
9-89


Line Total: \$189.60

80174-24

PO Instructions: QUOTATION: PEC ST-40905

Note:

4/19/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36008

Purchase Order Date 4/19/2017
PO Print Date 4/19/2017

Page Number 3 of 4

Order From :
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

VC-COP001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer		Chantal Lavoie	
Vendor Phone		Customer POID			
905 669 9444		Customer Tax #		10127-2607	
Ship To Contact		Terms		Net 30	
Ship To Phone		Currency		CAD	
Ship Via:		FOB		FCA – (Free Carrier)	
Ship Acct:					


5	M6061T6B2.000X02.000 ✓	6061-T6 Bar 2.00 x 2.00 ✓	4/24/2017	12.00	\$11.20	\$134.40
			Yes	f		
			4/24/2017			
	MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
	DAS 9 9-89					
				Line Total:	\$134.40	

6	M6061T6B4.500X4.500 ✓	6061-T6 AluminumBar 4.500" X 4.500"	4/24/2017	4.00	\$79.02	\$316.09
			No	f		
			4/24/2017			
	MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221					
	DAS 9 9-89					
				Line Total:	\$316.09	

68174-24

PO Instructions: QUOTATION: PEC ST-40905

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36008

Purchase Order Date 4/19/2017

PO Print Date 4/19/2017

Page Number 4 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA – (Free Carrier)
Ship Acct:			

7	M7075T6B0.375X8.000	7075-T6 Plate 0.375" X 8.000", QQ-A 250/12	4/26/2017	FN	12.00	\$30.21	\$362.50
			Yes		f		
			4/26/2017				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$362.50

8	71401-45	PROCUREMENT QUALITY CLAUSES	4/24/2017		1.00	\$0.00	\$0.00
			No				
			4/24/2017				

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$0.00

PO Total: \$1,848.47

PO Instructions: QUOTATION: PEC ST-40905

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 4/19/2017